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D5022-3

Job Sheet 185091



Part No: D5022-3

Job Qty: 2 ea

Part Name: Foam, Side Panel, Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP REV:A 13.12.20 NEW ISSUE DD VERF:JLM IPP REV. B 14/01/09 QTY CHANGE FOR D5033-1 DL IPP REV:C 14.04.09 NOW OUTSOURCE DD VERF:JLM IPP REV:D 17.02.21 NOW MADE IN HOUSE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet	2 pcs		11/16/18	0.00	1.82	Waterjet 1		12/18/10/31
120	QC	2 pcs		11/16/18	0.00	0.00	QC2 Waterjet-2		12/18/10/31 DAS
130	QC	2 pcs		11/16/18	0.00	0.00	QC8-5		DAS NOV 02 2018 68
140	Packaging	2 pcs		11/16/18	0.00	0.00	Packaging3 F6236		6 NOV 06 2018 89
150	QC21-SA	2 Ea		11/16/18	0.00	0.00	QC21		9-89 DAS 21 NOV 06 2018 9-89

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB
130 - QC8- Inspect parts - second check
140 - Identify as per dwg & Stock Location: _____
150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5033-1	Rigid Polyurethane Foam	10 sf (5 ea)	110-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet	D5033-1	10	454	0

Part Specifications

Specifications could not be found.

Plex 10/22/18 2:37 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Container No: S123659



Part: D5022-3

Job No: 185091

Serial No/Batch: S123659

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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